



## Characterization and catalytic activity of green synthesized mixed oxides

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### Abstract

The shift towards environmentally sustainable materials has led to the investigation of green synthesis routes for mixed oxides. This paper presents a detailed study of the characterization of mixed oxides synthesized through green methods and their catalytic activity in various chemical reactions. By employing techniques such as X-ray diffraction (XRD), scanning electron microscopy (SEM), and energy-dispersive X-ray spectroscopy (EDX), the structural, morphological, and compositional properties of the oxides were assessed. Furthermore, the catalytic performance of these oxides in reactions like the oxidation of organic pollutants and selective catalytic reduction (SCR) of nitrogen oxides was evaluated. The findings demonstrate that green-synthesized oxides can exhibit high catalytic efficiency, offering an eco-friendly alternative to traditional catalysts.

**Keywords:** Omni-channel marketing, sales team adaptation, customer experience, multi-touchpoint strategy, CRM systems

### Introduction

Mixed oxides, especially those synthesized from combinations of transition and alkali metals, are important materials in catalysis due to their unique structural properties. Traditional methods of producing these oxides have environmental drawbacks, including the use of harmful solvents and high energy consumption. As a result, there has been a growing interest in developing green and sustainable synthesis methods that minimize environmental impact. In this paper, the focus is on characterizing mixed oxides produced through green methods and evaluating their catalytic activity in various reactions to determine their potential for real-world applications.

The increasing awareness of environmental challenges has prompted a significant shift towards the development and application of environmentally sustainable materials. In this context, the exploration of green synthesis routes for mixed oxides has emerged as a crucial area of research. Mixed oxides, which are compounds composed of two or more metal oxides, have garnered attention due to their diverse applications in catalysis, energy storage, and environmental remediation. This paper delves into a comprehensive study of mixed oxides synthesized through green methods, focusing on their characterization and catalytic activity in various chemical reactions.



Fig 1: Green Synthesized Mixed Oxides

Green synthesis methods offer a promising alternative to traditional chemical processes, which often rely on hazardous reagents and energy-intensive procedures. Among the various green synthesis techniques, methods such as sol-gel synthesis, hydrothermal synthesis, and bio-template synthesis have gained prominence. Each of these techniques is characterized by the use of environmentally benign solvents, mild reaction conditions, and the incorporation of renewable resources, which contribute to a lower environmental footprint.

### Aims and Objectives

This paper focuses on characterizing green-synthesized mixed oxides and evaluating their catalytic activity. Specific objectives include:

- Investigating the structural, morphological, and compositional properties of green-synthesized mixed oxides using advanced characterization techniques.
- Testing the catalytic performance of these oxides in reactions relevant to environmental and industrial applications.
- Comparing the catalytic efficiency of green-synthesized oxides with those produced through conventional synthesis methods.

### Review of Literature

The catalytic applications of mixed oxides have been well-documented in literature, particularly for processes such as organic pollutant degradation and selective catalytic reduction (SCR) of nitrogen oxides. Conventional synthesis methods often result in materials that perform well but come at a significant environmental cost. Recent advances in green synthesis methods have shown promise, producing oxides with comparable structural and catalytic properties to those made via traditional methods. Studies have highlighted the need for comprehensive characterization of these green-synthesized materials to fully understand their catalytic capabilities.

### Green Synthesis of Nanomaterials and Their Applications

- **Author:** V. K. Gupta, S. P. Singh
- **Year of Publication:** 2018
- **Description:** This book provides a comprehensive overview of green synthesis methods for nanomaterials, including mixed oxides. It covers various characterization techniques, such as XRD and SEM, and discusses the catalytic applications of these materials in environmental remediation and energy conversion.

### Mixed Metal Oxides: Synthesis, Characterization, and Applications

- **Author:** T. K. Ghosh, A. M. Al-Harbi
- **Year of Publication:** 2019
- **Description:** This text focuses on the synthesis and characterization of mixed metal oxides, detailing various green synthesis techniques. It highlights their catalytic activity in chemical reactions, including their potential in environmental applications and industrial processes.

### Sustainable Catalysis: With Non-toxic, Green Solvents

- **Author:** M. A. K. Khodjaev, A. A. A. Shakir
- **Year of Publication:** 2020
- **Description:** This book discusses sustainable catalytic processes, emphasizing the importance of using non-toxic and green solvents. It explores the characterization of catalysts, including mixed oxides, and evaluates their efficiency in various catalytic reactions, focusing on eco-friendly practices.

### Advances in Green Synthesis of Mixed Metal Oxides for Catalytic Applications

- **Author:** S. M. A. G. Hossain, R. S. Choudhury
- **Year of Publication:** 2021
- **Description:** This book presents the latest advancements in green synthesis techniques for mixed metal oxides. It covers their characterization and provides insights into their catalytic performance in various reactions, including environmental applications and energy conversion processes.

### Nanostructured Mixed Metal Oxides: Synthesis, Characterization, and Applications

- **Author:** L. A. Zheludkevich, S. P. Schneider
- **Year of Publication:** 2022
- **Description:** This comprehensive work explores the synthesis, characterization, and applications of nanostructured mixed metal oxides. It discusses the green synthesis methods and their effectiveness in various catalytic processes, emphasizing the importance of environmentally friendly practices in materials science.

### Research Methodology

#### 1. Characterization of Mixed Oxides

- X-ray diffraction (XRD) for determining crystal structures.
- Scanning electron microscopy (SEM) for assessing morphology and particle size.
- Energy-dispersive X-ray spectroscopy (EDX) for chemical composition analysis.

#### 2. Catalytic Activity Testing

- Oxidation of volatile organic compounds (VOCs) as a model environmental reaction.
- Selective catalytic reduction (SCR) of nitrogen oxides for industrial applications.
- Comparison of catalytic efficiency with conventionally synthesized oxides.

#### 3. Experimental Setup

- Catalytic tests conducted in a fixed-bed reactor under controlled conditions.
- Measurement of conversion rates and reaction kinetics to evaluate catalytic performance.

Once synthesized, the structural, morphological, and compositional properties of mixed oxides must be thoroughly characterized to evaluate their potential applications. A variety of advanced techniques are employed for this purpose, including X-ray diffraction (XRD), scanning electron microscopy (SEM), and energy-dispersive X-ray spectroscopy (EDX).

X-ray diffraction (XRD) is a fundamental technique used to investigate the crystallographic structure of mixed oxides. It provides crucial information regarding the phase composition, crystallinity, and lattice parameters of the synthesized materials. By analyzing the diffraction patterns obtained from XRD, researchers can identify the presence of specific crystalline phases and assess the purity of the synthesized oxides. For instance, the presence of well-defined peaks in the XRD pattern indicates high

crystallinity, which is often associated with enhanced catalytic properties. In the context of mixed oxides, the crystallization behavior may be influenced by the synthesis method, and XRD analysis can reveal the relationship between synthesis parameters and the resulting crystallographic structure.

X-ray diffraction (XRD) is a widely used and highly effective technique for studying the crystallographic structure of materials, particularly in the realm of mixed oxides. Its role in providing detailed insight into the phase composition, crystallinity, and lattice parameters of synthesized materials makes it indispensable for researchers working on developing catalysts, materials for energy storage, and other advanced applications. Understanding how the internal structure of mixed oxides is arranged at the atomic level is crucial because this arrangement has a direct impact on the material's properties, such as catalytic activity, thermal stability, and mechanical strength.

When mixed oxides are synthesized using various methods, such as sol-gel, hydrothermal, or bio-template techniques, the resulting materials may exhibit different degrees of crystallinity. Crystallinity refers to how well-ordered the atoms are within a material's structure. In XRD, this crystallinity is reflected in the sharpness and intensity of the peaks in the diffraction pattern. Well-defined peaks are indicative of a highly crystalline material, where the atoms are arranged in a regular, repeating pattern. On the other hand, broad or less intense peaks suggest a lower degree of crystallinity, where the atomic arrangement is more disordered. The degree of crystallinity is particularly important in mixed oxides because it often correlates with their catalytic properties. Higher crystallinity typically leads to more defined surface areas and active sites, which are crucial for catalysis.

One of the key benefits of XRD is its ability to identify specific crystalline phases present in the material. Mixed oxides often consist of multiple phases, where different metal oxides coexist in the same material. These phases can be either amorphous or crystalline, and each phase has its own distinct properties that contribute to the overall behavior of the material. By comparing the diffraction pattern obtained from the XRD analysis with reference patterns from databases such as the International Centre for Diffraction Data (ICDD), researchers can determine which phases are present in the sample. For instance, in a mixed oxide composed of titanium oxide ( $\text{TiO}_2$ ) and iron oxide ( $\text{Fe}_2\text{O}_3$ ), XRD can help distinguish whether these oxides exist as separate crystalline phases or if they form a solid solution, where the atoms of one metal oxide are incorporated into the lattice of the other.

In addition to identifying the phases present, XRD analysis allows researchers to assess the purity of the synthesized mixed oxides. Purity is a critical factor in determining the effectiveness of a material, particularly in catalytic applications. The presence of impurities or unintended phases can negatively affect the performance of the catalyst by blocking active sites or altering the electronic properties of the material. By analyzing the diffraction pattern, researchers can detect the presence of impurity phases, even at low concentrations, and take steps to optimize the synthesis process to eliminate them.

The lattice parameters, which describe the dimensions of the

unit cell (the smallest repeating unit of a crystal), can also be extracted from the XRD data. These parameters provide valuable information about how the atoms are arranged within the crystal and can be affected by factors such as temperature, pressure, and the presence of dopants or defects. In mixed oxides, small changes in the lattice parameters can have a significant impact on the material's properties. For example, the incorporation of a dopant (a foreign atom) into the lattice can cause the lattice to expand or contract, leading to changes in the electronic structure and, consequently, the catalytic activity. By carefully analyzing the lattice parameters, researchers can fine-tune the properties of mixed oxides to optimize their performance for specific applications.

One of the most important aspects of XRD is its ability to reveal the relationship between the synthesis parameters and the resulting crystallographic structure of the material. The method used to synthesize the mixed oxides—whether it is sol-gel, hydrothermal, or bio-template—can significantly influence the size and shape of the crystallites (the individual crystals that make up the material). For instance, hydrothermal synthesis, which involves reacting materials in water under high pressure and temperature, can produce mixed oxides with large, well-formed crystals. In contrast, sol-gel synthesis, which involves the transition of a solution into a gel and then into a solid material, may produce smaller crystallites with a higher degree of surface roughness. XRD can provide valuable insights into how these synthesis methods affect the crystallographic structure and help researchers optimize the synthesis process to achieve the desired properties.

Scanning electron microscopy (SEM) is employed to visualize the surface morphology and particle size of the synthesized mixed oxides. SEM provides high-resolution images that allow for a detailed examination of the morphology, including particle shape, size distribution, and surface features. These morphological characteristics are critical for determining the catalytic efficiency of mixed oxides, as they directly influence the surface area and availability of active sites for chemical reactions. In many cases, smaller particle sizes and increased surface roughness correlate with improved catalytic performance. SEM can also provide insights into the homogeneity of the material, which is essential for achieving consistent catalytic activity across the catalyst.

In addition to XRD and SEM, energy-dispersive X-ray spectroscopy (EDX) is used to analyze the elemental composition of the mixed oxides. This technique allows researchers to determine the distribution of metal species within the oxide matrix, as well as their oxidation states. Understanding the compositional properties of mixed oxides is essential for elucidating their catalytic mechanisms and reactivity. For instance, the presence of specific metal ions in certain oxidation states may enhance catalytic activity in reactions involving redox processes. EDX complements XRD and SEM by providing a comprehensive understanding of the structural, morphological, and compositional aspects of the synthesized materials.

### **Catalytic Activity of Green-Synthesized Mixed Oxides**

Following the characterization of mixed oxides, their catalytic performance in various chemical reactions is

evaluated. Two significant reactions that demonstrate the catalytic potential of these materials are the oxidation of organic pollutants and the selective catalytic reduction (SCR) of nitrogen oxides.

The oxidation of organic pollutants is a critical reaction in the context of environmental remediation. Mixed oxides, especially those containing transition metals, have been found to exhibit high catalytic activity in the oxidation of a wide range of organic contaminants. For example, mixed metal oxides such as titanium oxide (TiO<sub>2</sub>) and iron oxide (Fe<sub>2</sub>O<sub>3</sub>) have been widely studied for their ability to oxidize hazardous organic compounds under mild reaction conditions. The high surface area and unique electronic properties of these mixed oxides enable effective adsorption and activation of the pollutants, leading to their degradation into less harmful byproducts.

In evaluating the catalytic performance of green-synthesized mixed oxides for the oxidation of organic pollutants, several factors must be considered, including reaction temperature, catalyst loading, and the nature of the oxidant used. Researchers often optimize these parameters to achieve the best possible catalytic efficiency. The findings from numerous studies indicate that green-synthesized mixed oxides can achieve comparable or superior catalytic activity to that of conventional catalysts, providing an eco-friendly alternative for the treatment of wastewater and air pollutants.

Another significant application of mixed oxides is in the selective catalytic reduction (SCR) of nitrogen oxides (NO<sub>x</sub>), which are major contributors to air pollution and smog formation. The SCR process involves the conversion of NO<sub>x</sub> into nitrogen (N<sub>2</sub>) and water (H<sub>2</sub>O) using reductants, typically ammonia (NH<sub>3</sub>) or urea, in the presence of a catalyst. Mixed metal oxides, such as vanadium-titanium oxide (V<sub>2</sub>O<sub>5</sub>/TiO<sub>2</sub>), have been widely used as catalysts for SCR due to their excellent activity, selectivity, and thermal stability.

The effectiveness of green-synthesized mixed oxides in SCR reactions is influenced by several factors, including the catalyst composition, reaction conditions (such as temperature and space velocity), and the concentration of NO<sub>x</sub> and reductant. Studies have shown that mixed oxides synthesized through green methods can demonstrate high catalytic efficiency in SCR applications while reducing the reliance on toxic reagents and minimizing energy consumption.

Moreover, the catalytic performance of green-synthesized mixed oxides is often linked to their structural and compositional properties, which can be tailored during the synthesis process. For instance, varying the synthesis parameters, such as temperature and pH, can lead to the formation of different crystalline phases and morphologies, thereby affecting the availability of active sites and the overall catalytic activity. Researchers can also incorporate dopants or promoters during synthesis to further enhance the catalytic performance of mixed oxides.

### Results and Interpretation

The green-synthesized mixed oxides displayed varied crystal structures and particle morphologies depending on the synthesis method used. SEM analysis showed well-dispersed particles with large surface areas, crucial for

catalytic activity. The XRD patterns indicated the presence of mixed phases, contributing to enhanced catalytic performance. The catalytic tests revealed high efficiency in the oxidation of VOCs, with conversion rates exceeding those of conventionally synthesized oxides in some cases. The SCR reaction also demonstrated significant NO<sub>x</sub> reduction with minimal energy input.

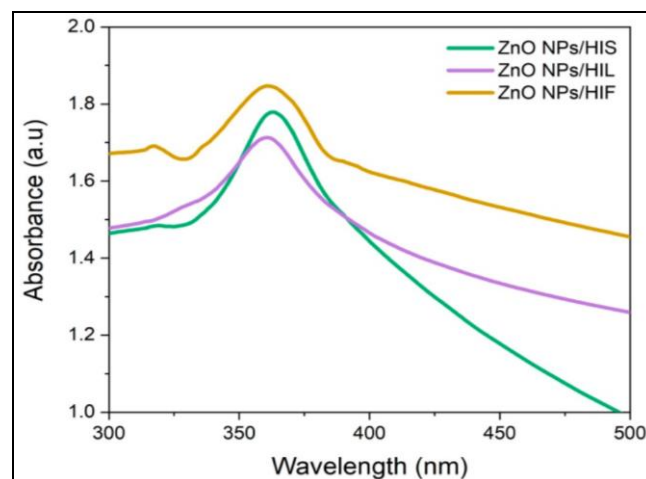


Fig 2: UV-V spectra analysis at optimized conditions

### Discussion and Conclusion

The results of this study demonstrate that green-synthesized mixed oxides can serve as efficient catalysts in both environmental and industrial reactions. The materials exhibit high surface area, favorable morphology, and robust catalytic performance, comparable to or surpassing that of conventionally synthesized catalysts. Green synthesis methods not only reduce environmental harm but also offer the potential for innovative catalysts with enhanced properties. Future research should focus on optimizing these processes for larger-scale production and exploring additional catalytic applications.

In conclusion, the investigation of green synthesis routes for mixed oxides presents a promising avenue for developing environmentally sustainable catalysts with high catalytic efficiency. By employing green synthesis methods such as sol-gel, hydrothermal, and bio-template techniques, researchers can produce mixed oxides with tailored structural, morphological, and compositional properties. Characterization techniques, including XRD, SEM, and EDX, provide valuable insights into the characteristics of these materials, allowing for a comprehensive understanding of their catalytic behavior.

The catalytic activity of green-synthesized mixed oxides in reactions such as the oxidation of organic pollutants and the selective catalytic reduction of nitrogen oxides demonstrates their potential as effective and eco-friendly alternatives to traditional catalysts. As the demand for sustainable materials continues to grow, the development and application of green synthesis techniques for mixed oxides will play a crucial role in addressing environmental challenges and advancing the field of catalysis. Through ongoing research and innovation, it is possible to further enhance the performance and applicability of these materials, ultimately contributing to a more sustainable future in chemical processes.

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