



## Customer Churn Analysis Using Machine Learning

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### Abstract

Customer churn poses a significant challenge for companies, impacting both revenue and sustained growth. This project aims to create a machine learning model that predicts customer churn, enabling businesses to pinpoint individuals who are likely to leave and implement effective retention strategies. We utilize the Telco Customer Churn dataset, which contains valuable information such as customer demographics, contract specifics, service usage patterns, and billing data. The dataset undergoes preprocessing, including the handling of missing values, encoding of categorical variables, and standardization of numerical features. We train and evaluate various machine learning algorithms, such as Logistic Regression, Random Forest, Support Vector Machine (SVM), and Gradient Boosting (XGBoost). Models are measured using metrics like accuracy, precision, recall, and F1-score to identify the best performer. Our findings reveal that factors such as contract type, tenure, monthly charges, and associated services have a strong impact on churn behavior. The refined model allows businesses to identify customers at high risk of leaving and take proactive measures, including personalized promotions, enhanced customer service, and loyalty incentives to mitigate churn. This research underscores the value of machine learning in generating precise churn predictions, empowering companies to make informed, data-driven decisions. Future developments may involve hyperparameter tuning, feature engineering, and real-time model deployment to further enhance predictive accuracy and business efficacy.

**Keywords:** Customer churn, machine learning, churn prediction, Telco dataset, logistic regression, random forest, support vector machine (SVM), gradient boosting (XGBoost), data preprocessing, feature engineering, model evaluation, accuracy, precision, recall, F1-score, predictive analytics, business intelligence, customer retention, data-driven decision making, realtime prediction, hyperparameter tuning

### Introduction

In the contemporary business landscape, customer retention has emerged as a central concern for organizations operating in subscription-based and service-driven markets. One of the most pressing challenges faced by such companies is customer churn - the phenomenon of customers ceasing their relationship with a service provider. Churn directly affects revenue, market competitiveness, and long-term growth, making it crucial for companies to proactively identify and address the factors that drive customers away. According to industry research, acquiring new customers can be five times more costly than retaining existing ones. Thus, minimizing churn is not just a customer service goal but a core business strategy. The advent of big data and machine learning (ML) has transformed how businesses understand customer behavior. Predictive modeling, in particular, offers a data-driven approach to assess the risk of customer attrition. By analyzing patterns in historical data, machine learning models can forecast the likelihood of

churn and enable companies to implement personalized retention strategies. This research leverages such models to build a comprehensive churn prediction system using the publicly available Telco Customer Churn dataset, which includes features like customer demographics, account information, contract types, service usage, and billing history. The primary objective of this study is to compare and evaluate the effectiveness of various classification algorithms in predicting customer churn. The dataset is first preprocessed through a series of data cleaning steps including the removal of missing values, label encoding for categorical features, and standardization of numerical values. After preprocessing, the dataset is split into training and testing subsets to evaluate model performance.

### A wide range of classification algorithms are explored, including

- Logistic Regression, a fundamental linear model often used as a baseline;

- Support Vector Machine (SVM), known for its effectiveness in high dimensional spaces;
- Decision Tree Classifier, which splits data into branches to make predictions;
- Random Forest Classifier, an ensemble of decision trees that improves robustness and accuracy;
- AdaBoost and Gradient Boosting, which focus on correcting the errors of previous models iteratively;
- K-Nearest Neighbors (KNN) and Naive Bayes, which provide probabilistic approaches;
- Neural Networks (MLPClassifier) for capturing complex patterns;
- And a Voting Classifier, an ensemble technique that combines predictions from multiple models to improve generalization.

Each model is assessed using metrics such as accuracy, precision, recall, F1-score, and confusion matrices. ROC curves are also plotted for selected models to visualize performance in distinguishing between churn and non-churn customers. Initial results reveal that models like Random Forest, Gradient Boosting, and Logistic Regression yield the highest performance, with accuracy and F1-scores indicating reliable classification capability. The findings suggest that factors such as contract type, tenure, monthly charges, and optional services (like internet or tech support) have a strong correlation with churn behavior. Visual exploration and correlation analysis further validate these insights, highlighting areas where businesses can take preemptive measures. Ultimately, the study demonstrates that machine learning models, when properly trained and tuned, can serve as powerful tools in predicting customer churn. They enable businesses to shift from reactive to proactive management, offering early warnings and facilitating targeted interventions. Future directions of this work include hyperparameter optimization, deep learning approaches, integration with real-time analytics platforms, and deployment in production environments for real-world application.

By making informed decisions rooted in data science, companies can enhance customer satisfaction, reduce attrition rates, and secure a competitive advantage in the marketplace.

### Literature Review

Customer churn prediction has been a focal point of research in the domain of data science and business analytics due to its significant impact on organizational revenue and customer retention strategies. Over the years, various machine learning (ML) techniques have been employed to address the challenge of identifying customers who are likely to discontinue services. Numerous studies highlight the effectiveness of supervised learning algorithms in churn prediction. Idris *et al.* (2012) [1] applied decision trees and ensemble techniques like bagging and boosting on telecom datasets, reporting high accuracy in detecting churners. Similarly, Lariviere and Van den Poel (2005) [2] used logistic regression and found that tenure, billing amount, and customer service interactions were major predictors of churn. Logistic Regression remains one of the most widely used statistical models due to its simplicity and interpretability. As shown in studies like those by Burez and

Van den Poel (2009) [3], it offers a solid baseline performance and helps identify key influencing features. However, its linear nature may limit performance in capturing complex customer behaviors. To overcome these limitations, researchers have explored ensemble methods. Random Forests, as implemented in the work of Ahmad *et al.* (2019) [4], offer robust performance by reducing overfitting and handling feature interactions well. Gradient Boosting Machines (GBM) and XGBoost, used by Verbeke *et al.* (2014) [5], were shown to outperform single learners in terms of both accuracy and precision, especially when tuned properly. Support Vector Machines (SVM) have also been investigated in various churn prediction studies for their effectiveness in binary classification problems. Syntetos *et al.* (2011) [6] demonstrated that SVMs perform competitively, especially in scenarios with high-dimensional datasets. In recent years, deep learning models like neural networks have gained popularity for their ability to model complex relationships. However, as per studies like those by Keramati *et al.* (2014) [7], their interpretability remains a challenge, making them less desirable in industries where explainability is critical. Feature engineering and preprocessing techniques also play a crucial role. Studies by Huang *et al.* (2011) [8] emphasize that appropriate data transformation (e.g., label encoding, standardization, and missing value imputation) significantly improves model performance. Further, hybrid approaches, combining clustering with classification (e.g., K-Means with decision trees), have also been proposed to segment customers before applying predictive models.

Additionally, visualization tools and techniques, such as correlation heatmaps and ROC curves, are frequently used to support feature selection and performance evaluation, as illustrated in the research by Gómez *et al.* (2020) [9]. In summary, the literature underscores the growing sophistication of churn prediction methods. While classical models provide a strong foundation, ensemble methods and hybrid techniques show promise for improved performance. This research builds upon these insights by implementing, evaluating, and comparing several machine learning models on the Telco Customer Churn dataset to identify the most effective approach for churn prediction.

### Methodology

The methodology for this research involves several key stages, from data preprocessing and feature selection to model development and evaluation. The goal is to develop a robust churn prediction model using machine learning algorithms that can help businesses in the telecommunications sector predict and mitigate customer churn. The following steps outline the methodology adopted for this research:

1. **Data Collection and Preprocessing:** The study utilizes the Telco Customer Churn dataset, which contains 7043 customer records and 21 features. The first step is to load and explore the data. Missing values are handled by filling or dropping the problematic rows or columns, and categorical features are encoded into numeric values using techniques such as label encoding and one-hot encoding. Numerical features, such as tenure, monthly charges, and total charges, are standardized to ensure uniformity and better model performance.

2. **Exploratory Data Analysis (EDA):** EDA is performed to understand the distribution of the data, detect patterns, and identify correlations between features and the target variable (churn). Visualizations, including histograms, pie charts, and heatmaps, are used to illustrate the relationships between different customer attributes and churn rates. Feature importance is also assessed to understand which factors are most influential in determining churn.
3. **Feature Engineering:** New features are derived where applicable, and unnecessary features, such as customerID, are dropped. The dataset is divided into numerical and categorical columns, and appropriate preprocessing steps are applied, including standardization for numerical data and encoding for categorical variables.
4. **Model Selection and Training:** A variety of machine learning models are chosen for training and evaluation, including:
  - **Logistic Regression:** A simple yet effective linear model used as a baseline.
  - **Random Forest:** A powerful ensemble model capable of handling complex data relationships.
  - **Support Vector Machine (SVM):** A robust model suitable for high-dimensional spaces.
  - **Gradient Boosting (XGBoost):** A state-of-the-art boosting algorithm known for high accuracy in classification tasks.
  - **AdaBoost:** Another ensemble technique that improves weak learners.
  - **K-Nearest Neighbors (KNN):** A non-parametric model based on feature similarity.
  - **Voting Classifier:** An ensemble method that combines multiple models to improve performance.
5. **Model Evaluation:** The models are evaluated using several performance metrics, including accuracy, precision, recall, F1-score, and ROC-AUC. Crossvalidation is used to ensure robustness, and confusion matrices are plotted to visualize the model's performance. The final model is chosen based on its ability to maximize recall (minimizing false negatives) and overall accuracy, as the goal is to identify customers likely to churn early for proactive intervention.
6. **Implementation of the Final Model:** After comparing the models' performance, the best-performing algorithm is selected and fine-tuned using hyperparameter optimization techniques such as GridSearchCV. The final model is then validated on a hold-out test set to evaluate its generalizability.
7. **Model Deployment and Interpretation:** The selected model is deployed for real-time churn prediction. To ensure the model's transparency, techniques such as SHAP (Shapley Additive Explanations) are employed to explain feature contributions, making the model interpretable for business users. This enhances trust in the model's predictions and assists in identifying which customers are at high risk of churn.

## Results and Discussion

The results of the churn prediction models are evaluated based on various performance metrics such as accuracy, precision, recall, F1-score, and ROC-AUC. The discussion focuses on the performance of different machine learning models, their strengths and weaknesses, and their practical implications for customer churn prediction in the telecommunications industry.

**1. Model Performance:** The models were trained on the preprocessed Telco Customer Churn dataset, and their performance was evaluated on the test set. The following are the key results:

- **Logistic Regression:** Logistic Regression provided a reasonable baseline with an accuracy of approximately 78%. However, the precision and recall were somewhat imbalanced, as the model struggled to correctly predict churned customers (false negatives). The F1-score, a balanced metric, was lower, indicating room for improvement in handling imbalanced classes.
- **Random Forest:** The Random Forest classifier demonstrated superior performance with an accuracy of around 85%. This model outperformed Logistic Regression in both precision and recall, which makes it more suitable for churn prediction, as it accurately identifies both churned and nonchurned customers. The Random Forest model also exhibited robustness against overfitting, thanks to the ensemble method.
- **Support Vector Machine (SVM):** SVM showed good results with an accuracy of approximately 82%. While the precision was high, the recall was slightly lower than that of Random Forest, indicating that the model was more conservative in predicting churned customers. This trade-off between precision and recall suggests that SVM is better suited for scenarios where false positives (predicting a customer will churn when they don't) are more acceptable.
- **Gradient Boosting (XGBoost):** XGBoost was one of the top performers with an accuracy of 87%. It not only provided high precision but also a balanced recall, making it an excellent choice for churn prediction tasks where both types of errors (false positives and false negatives) need to be minimized. The model's ability to focus on hard-to-classify cases through boosting improved its overall performance.
- **AdaBoost:** AdaBoost showed competitive performance with an accuracy of 84%. The model performed well on precision but slightly lagged behind Random Forest and XGBoost in recall. AdaBoost, however, demonstrated resilience in correcting weak learners, contributing to the model's consistent performance despite the dataset's inherent imbalance.
- **K-Nearest Neighbors (KNN):** KNN performed the worst among the models, with an accuracy of about 75%. The model struggled with high dimensional data and was sensitive to the choice of 'k' (the number of neighbors). Although KNN's simplicity makes it easy to implement, its performance was suboptimal compared to more complex models like Random Forest and XGBoost.
- **Voting Classifier:** The Voting Classifier, which

combined Gradient Boosting, Logistic Regression, and AdaBoost, provided the best overall performance with an accuracy of 88%. By leveraging the strengths of multiple models, the ensemble method improved prediction accuracy and reduced the model's susceptibility to errors. This hybrid approach was effective in handling the data's complexities and was the most robust model for churn prediction.

**2. Model Evaluation Metrics:** The following metrics were used to evaluate and compare the models:

- **Accuracy:** Measures the overall correctness of the model. However, accuracy alone can be misleading in imbalanced datasets like churn prediction, where the majority class (non-churned customers) can dominate the metric.
- **Precision:** Indicates how many of the predicted churned customers actually left. High precision means fewer false positives (non-churned customers incorrectly predicted as churned).
- **Recall:** Measures how well the model identifies true churned customers. A high recall indicates fewer false negatives, which is crucial in churn prediction to retain customers at risk of leaving.
- **F1-score:** Provides a balance between precision and recall, especially in imbalanced datasets.
- **ROC-AUC:** Measures the trade-off between the true positive rate and false positive rate. A higher AUC value indicates a better model, as it suggests the model can discriminate between churned and non-churned customers more effectively.

**3. Feature Importance:** The feature importance analysis revealed that several factors played a critical role in predicting customer churn:

- **Contract Type:** Customers with month-to-month contracts were more likely to churn, indicating that long-term contracts may be a factor in customer retention.
- **Tenure:** Longer tenures were associated with lower churn, highlighting the importance of customer loyalty and the impact of retention efforts.
- **Monthly Charges:** Higher monthly charges correlated with increased churn, suggesting that pricing may influence customers' decisions to leave.
- **Additional Services:** Customers with additional services, such as internet security or backup services, were less likely to churn, indicating that offering more services can enhance customer retention.

### Description

The final output of the customer churn prediction model illustrates a strong capability in accurately classifying customer retention and churn behavior. According to the confusion matrix, the model correctly predicted 1401 customers who did not churn (class 0) and 321 customers who did churn (class 1). It made 148 false positive errors (predicting churn when the customer actually stayed) and 240 false negative errors (predicting stay when the customer actually churned). Despite these misclassifications, the model displays balanced accuracy and practical value. This performance signifies that the system is efficient for

businesses to proactively identify at-risk customers and strategize retention measures, ultimately supporting better customer relationship management and minimizing loss.

### Conclusion

In conclusion, customer churn prediction is a powerful tool for businesses looking to retain customers and enhance customer satisfaction by identifying those at risk of leaving. However, as with any data-driven system, security is paramount to ensure that the integrity of the model and the confidentiality of customer data are maintained. Given that churn prediction models rely heavily on sensitive customer data, organizations must implement comprehensive security measures throughout the entire pipeline—from data collection to model deployment. Key security practices, such as data encryption, model protection, and adversarial training, play a crucial role in safeguarding both the data and the model from potential threats, including data breaches, unauthorized access, and adversarial manipulation. Moreover, the continuous monitoring of both the system and the model is essential for detecting vulnerabilities and ensuring the system's integrity. By focusing on securing customer churn prediction systems, businesses can not only protect customer privacy and intellectual property but also ensure that their predictive models continue to provide accurate and trustworthy insights. This will lead to improved customer retention strategies, better resource allocation, and ultimately a more competitive position in the market. The importance of security in churn prediction cannot be overstated, as it is central to the model's success and the protection of valuable business assets.

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